

## 4.4.2 Heat Transfer

The thermal performance of all premium panels is tested according to the standard DIN 52612-1. The tests are carried out with two identical specimens using a "guarded hot plate" apparatus. Please refer to section 3.3.2 for more information concerning these tests. Table 4.7 lists the tested heat transfer coefficients Ps, R and  $\lambda$  for any type of panel.

Panel / material	Total panel thickness t <sub>p</sub> [mm]	Ps [W/m <sup>2</sup> K]	R [m <sup>2</sup> K/W]	λ [W/mK]	k* [W/m <sup>2</sup> K]
PP Multipower	50	3.745	0.267	0.187	1.746
PP Lightweight	50	4.137	0.242	0.207	1.827
PP Lightweight	35	4.446	0.225	0.156	1.885
PP Lightweight	20	5.295	0.189	0.106	2.023
PP Antislip 5 bars	50	3.646	0.274	0.181	1.725
PP Antislip 5 bars	35	4.081	0.245	0.142	1.816
PE Multipower	50	4.235	0.236	0.212	1.846
PE Lightweight	50	4.498	0.222	0.225	1.894

Table 4.7 - Ps, R and Lambda values of panels

\*The heat transfer coefficient k is calculated for a vertical wall in which the convection coefficient is 4  $W/m^2K$  at the inside of the wall (value valid for a wind velocity of 0.5 m/s) and 18  $W/m^2K$  at the outside of the wall (value valid for a wind velocity of 3 m/s).